

## Step by Step Touch Screen Welding Procedure Controls for the SP110 & SP250



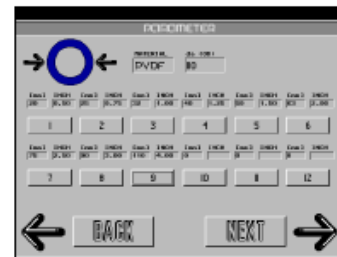
**Start Up Screen and Language Selection**



**Material Selection**



**Label, Address and Room Selections**



**Diameter Selection**



**Address/Operator ID Entry**



**Pressure Rating/Wall Thickness Selection**



**Welding Environment Entry**



**Graphic Display of Welding Parameters**

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Verification of Material/Size Selection



Graphic Tracking of Weld Process



Heater Selection



Final Review and Visual Check of Result



Planning of Material



Internal Review of Weld by Serial Number



Material Alignment



Data Storage and Hand Weld Parameter Selection